

PART PAGE for 1350203-030 MAREDO® MT200 REAR Head

January 2016

#	Q	1350203-030 BOM of MT200 Vcut head PARTNUMBER + DESCRIPTION
1	1	3012151 Spring washer M12
2	2	6470026-01 Depth securing rod
3	5	3833502 Plastic cup d10,5
4	1	6427630-04 Main shaft for MT200
5	2	6470030-00 End bush rear wheel MT
6	2	3903416 Roll pin 4 x 16
7	4	3506000 Nut M6
8	1	3608163 Hex socket screw
9	2	6030186-01 Scrapper rear wheel
10	5	3608201 Bolt M8 x 20
11	2	3510012 Low height nut M10
12	2	3911420 Key 8 x 20
13	1	6030214-00 Distance plate D90 d60 s8
14	1	4034000 Connecting link for 1/2" duplex
15	1	6030162-01 Gearbox support plate MT
17	24	3510004 Self lock nut M10
18	2	3612900 Bolt M12 x 90
20	1	3010151 Spring washer M10
22	2	6506062-02 Stud M6 x 60 MT cover
23	2	2425309 Bearing housing
24	1	3610251 Bolt M10 x 25
25	1	7030013-00 Distance bush L12.7 MT
27	1	4053273 Sprocket wheel 2012 1 2x27
28	2	6470024-00 M10 stud for front roller MT
30	3	3608350 Bolt M8 x 35
31	2	6470010-00 Depth control spindle M14
32	1	6470004-03 Input drive shaft rear MT
33	2	4215010 Rubber wheel
34	14	7038040-00 Distance bush test L39.8
35	1	3911425 Key 8 x 25
36	1	4034030 Duplex 1/2" chain
37	1	6030160-03 Base plate main drive MT
38	1	6030155-00 Bottom prot cover rear head

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39	1	6030172-01 Side weight for MT head
40	2	6470028-04 Depth control spindle nut MT
41	2	7455106-01 Welded roller frame for MT
42	1	2425300 Bearing
43	6	6030209-01 Distance washer
44	1	6030154-01 Protection PTO cover MT
45	1	6470018-00 Front roller tube MT head
46	1	4034061 Duplex conn. link 1/2" chain
47	1	4312525 Gearbox for rear head
49	1	3833902 Plastic cup d 38
50	1	7038009-00 Distance bush L09 MT
51	1	9653020 Safety decal standard
52	1	6470006-02 Bear house input shaft MT
53	4	6030208-01 Seal washer for wheel MT
54	8	3010200 Washer M10 DIN
55	1	7038029-01 Distance bush L=29.1
56	1	6470020-00 Front roller shaft MT head
57	1	3671400 Hose clamp
58	7	3833402 Plastic cup d8,5
60	2	3905200 Cir clip d=20
62	1	6030158-02 Top cover main MT drive
63	1	3610161 Bolt M10 x 16
64	2	3510000 Nut M10
65	1	6030164-02 Rear exhaust cover MT
66	2	6030166-01 Grip knob for depth MT
67	6	6470060-00 MT Distance bush depth
68	2	7455104-02 Main chassis for MT200
69	2	3606801 Bolt M6x 80
70	1	4053173 Sprocket wheel 1210 1 2x17
71	1	2425302 Bearing
73	5	3610401 Bolt M10 x 40
74	2	3660600 Grease nipple M6 straight
75	1	3911432 Key 8 x 32

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76	2	6470012-00 Depth spindle support MT
77	5	4563502 Rubber block D50 x H20
78	2	6030211-00 Stainl steel seal washer
79	1	4086825 Taper lock 2012-25
80	4	3608161 Bolt M8 x 16
81	2	6470040-00 Nut M6 for wheel scrapper
82	1	3612201 Bolt M12 x 20
83	4	3512000 Nut M12
84	2	3010100 Shim washer D16 x d10 x s1
85	1	6030189-02 Mount ring for PTO cover
86	15	1838220-01 Carbide tipped disk for MT
87	2	9653024-00 Depth indicator decal MT
88	4	6030180-01 Angled support for depth
89	4	3606166 Self threading bolt M6x16
90	14	3508004 Self lock nut M8
91	1	6470053-00 Low height nut M27 x 1.5
92	29	4034302 Duplex main chain 1/2"
95	3	4084825 Taperlock bush 1210-25
96	10	3606161 Bolt M6x16
97	2	3512004 Self lock nut M12
98	2	6470032-01 Pivot bush roller frame MT
99	1	3610606 Set screw M10 x 60
100	2	3508002 Knurled thumb nut M8
101	2	3610704 Mushroom head bolt M10 x 70
102	2	2025151 Bearing
103	2	3912500 Cir clip d=25
104	2	2015111 Bearing
105	2	4053181 Sprocket wheel 1210 1 2x18
106	1	603045-01 Washer INA bearing
107	1	6004030-00 Washer MT main shaft
108	2	6470022-00 Roller tube end plates MT
109	1	9653010 CE Decal standard
110	1	9653002-01 New Maredo Logo decal
111	4	3610930 Bolt M10 x 130
112	16	3506004 Self lock nut M6
113	1	6001049-02 Seal plate 205 bearing

SOME SPECIAL ASSEMBLY NOTES:

1. Tighten bolt # 82 up to 200 Nm and use some medium tight locтите
2. Do not tighten nut 17 of depth adjuster fully. Just up to the axial play is away.
3. Pre- grease the depth adjuster shaft #31 + 40 before assembly.
4. Tighten main nut # 91 well till 1100 Nm + use medium tight locтите.
5. Tighten the main chain # 96 up till the side has a slack of 5-8 mm by hand.
6. Tighten the loch screws of taperlock # 79 and 95 up to 20 Nm evenly.
7. Do NOT grease the chain #96 as it is a maintenance free one.

